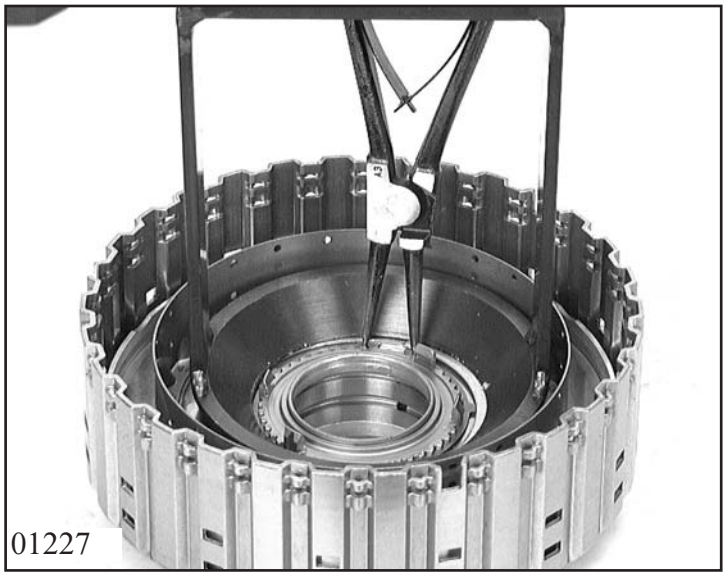
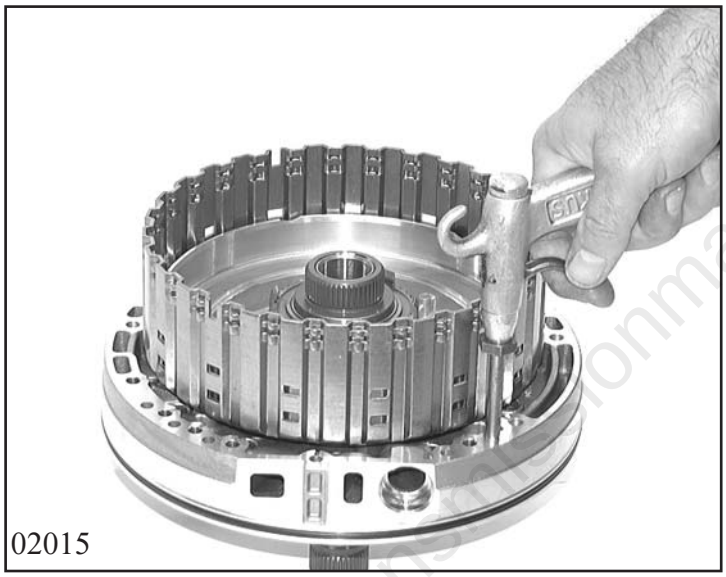
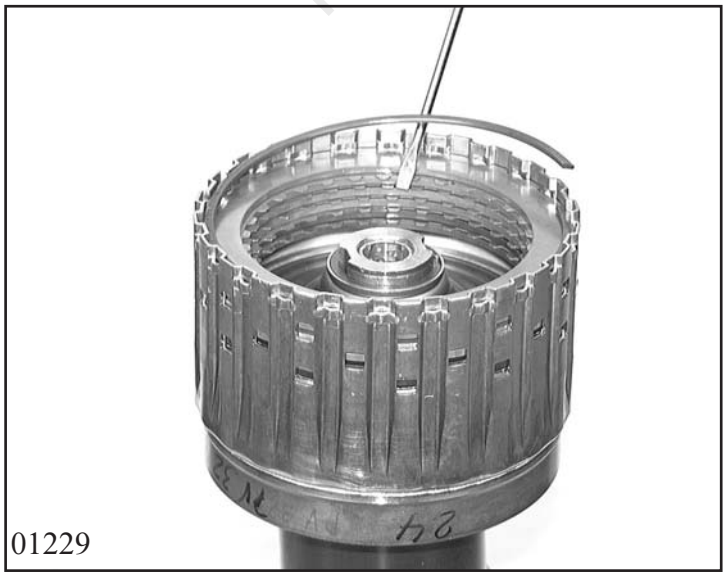

01227

Press down cup spring in the mandrel press with assembly bracket 5x46 002 566 and remove snap ring with suitable pliers. Take out planet carrier and cup spring.
Take the O-ring seal off the planet carrier.


02015

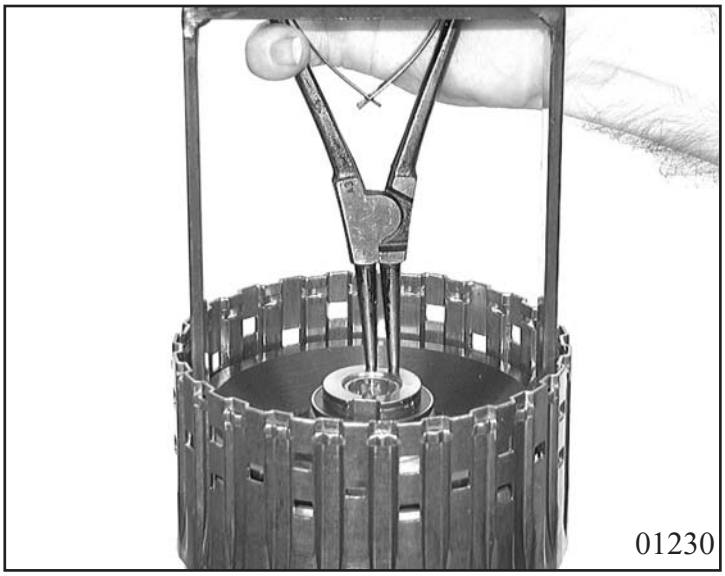
Place cylinder A on top of the oil supply and press out piston with compressed air.
Pull 2 O-ring seals off piston A.
Remove cylinder A from oil supply


01229

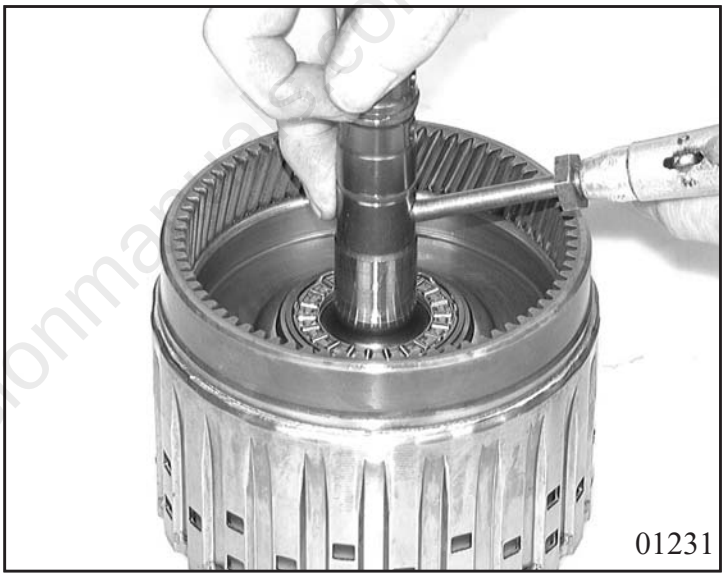
Pull out clutch E snap ring and withdraw complete clutch pack of clutch E.

Transmissionmanuals.com

Press down baffle plate with assembly strap 5x46 002 566 and remove snap ring with suitable pliers. Take out baffle plate and cup spring and pull O-ring seal off baffle plate.



Cover one of the two oil guide bores and press out piston E with compressed air. Pull off the two O-ring seals.



Transmissionmanuals.com

Pull the O-ring seal and 3 rectangular-section rings off the drive shaft.



Note!
Unclip needle roller bearing if defective.